

# 6304/VA201

## Deep groove ball bearing for high temperature applications



Single row deep groove ball bearings for high temperature applications are designed for challenging operating conditions, with certain variants being capable of performing at temperatures as high as 350 °C (660 °F). They have increased radial internal clearances and use graphite-based lubricants that are optimized for operation at high temperatures. The entire surface of the bearings are manganese phosphate treated, which enhances adhesion of the lubricant to the metal and improves their running-in properties. As with deep groove ball bearings generally, they are particularly versatile, accommodate radial and axial loads in both directions, and are easy to mount.

- Optimized for operation at high temperatures – up to 350 °C (660 °F)
- Easily swapped with grease-lubricated bearings of corresponding ISO dimensions
- Increased reliability, reduced complexity and decreased environmental impact
- Typical benefits of single row deep groove ball bearings

## Overview

### Dimensions

Bore diameter	20 mm
Outside diameter	52 mm
Width	15 mm

### Performance

Basic dynamic load rating	16.8 kN
Basic static load rating	7.8 kN
Limiting speed	120 r/min
Maximum operating temperature	250 °C

### Properties

Bore type	Cylindrical
Cage	Sheet metal
Coating	Coated
Filling slots	Without
Locating feature, bearing outer ring	None
Lubricant	Solid lubricant
Matched arrangement	No
Material, bearing	High temperature steel
Number of rows	1
Radial internal clearance	Multiples of C5
Relubrication feature	Without

Sealing

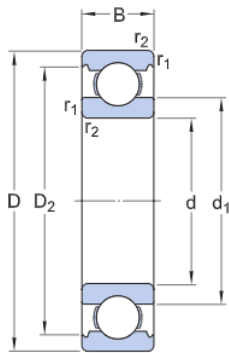
Without

# Technical Specification

Running in required

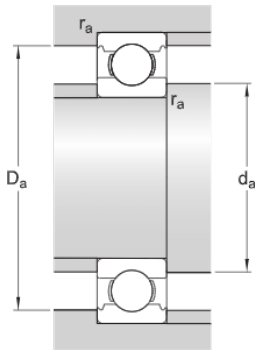
Yes

## Dimensions



d	20 mm	Bore diameter
D	52 mm	Outside diameter
B	15 mm	Width
$d_1$	$\approx 30.35$ mm	Shoulder diameter inner ring
$D_2$	$\approx 44.71$ mm	Recess diameter outer ring shoulder
$r_{1,2}$	min. 1.1 mm	Chamfer dimension

## Abutment dimensions



$d_a$	min. 27 mm	Abutment diameter shaft
$D_a$	max. 45 mm	Abutment diameter housing
$r_a$	max. 1 mm	Fillet radius

## Calculation data

Basic dynamic load rating	C	16.8 kN
Basic static load rating	$C_0$	7.8 kN
Limiting speed		120 r/min
Operating temperature	T	max. 250 °C

## Mass

Mass bearing

0.14 kg

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